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1965 Triumph Bonneville Buyer's Guide

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IRONHEAD

1965 T120 Bonneville

Factory-Correct Restoration Guide

KEY FACTS AT A GLANCE

- **Model year covered:** 1965 only (T120 Bonneville; T120R in the US). This guide does not cover the 1964 or 1966 T120 except where differences are explicitly noted.
- **Engine:** 649 cc air-cooled OHV parallel twin; 71.0 mm x 82.0 mm bore x stroke; unit construction with 4-speed gearbox.
- **Fuel system:** Twin Amal Monobloc carburetors.
- **Ignition:** Battery-and-coil breaker-point ignition.
- **Electrics:** 12-volt.
- **Transmission:** 4-speed constant-mesh, in unit; chain primary; wet multi-plate clutch; chain final drive.
- **Brakes:** Drum brakes front and rear.
- **Wheels/tires:** Wire-spoked wheels; 3.25 x 19 front, 3.50 x 18 rear (period fitment).
- **Frame/engine serials:** DU13375 through DU24874 (11,500 numbers allocated). Engine number on the left crankcase below the barrel; engine and frame numbers should match.
- **Power:** 46 bhp (Hagerty's marque summary quotes 46 bhp for the mid-60s T120).
- **Documented color:** Pacific Blue and Silver — documented on a surviving 1965 example (Bonhams). Verify any 1965 palette against the factory parts book; survivor colors are evidence, not the complete factory offering.
- **Production context:** DU13375-DU24874 bounds the model-year run.

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This is a single-year guide. It covers the 1965 Triumph T120 Bonneville only. Other model years are discussed solely to mark differences — for a different year, use that year's IronHead guide.

1. Manufacturer history: Triumph

Triumph began as a bicycle and motorcycle maker in Coventry, England, founded by the German immigrant Siegfried Bettmann in the 1880s; the company built its first motorcycle in 1902. Through the 1920s Triumph was one of Britain's major motorcycle manufacturers, and in 1936 the arrival of designer Edward Turner changed the company's trajectory permanently: his 1937/38 Speed Twin — a 500 cc parallel twin — created the template (light, narrow, good-looking twin with real performance) that the whole British industry, and then the Japanese, would chase for the next forty years.

Bombing forced the move from Coventry to a new factory at Meriden in 1942, and in 1951 Triumph was sold to the BSA group. The 1950s and 1960s were the boom years: the 650 twins (Thunderbird, Tiger, Bonneville) sold in huge numbers, overwhelmingly to the United States — more than 65 percent of Bonneville production went to America, a figure Hagerty's marque history repeats across its model summaries. The American market's appetite for the big parallel twin is the reason the Bonneville exists in the form it does: tuned for US tastes, styled for US showrooms, and sold through legendary importers like Johnson Motors (JoMo) on the West Coast and the Triumph Corporation (TriCor) in the East.

The 1970s brought the collapse. Mismanagement, labor strife, and Japanese competition pushed BSA/Triumph to the brink; the 1973 creation of Norton Villiers Triumph (NVT) was followed by an 18-month workers' sit-in at Meriden (Hagerty), after which the factory continued as the Meriden Workers' Co-operative — owner-workers building essentially the same motorcycles with almost no development money. Production limped on until 1983, when the Meriden works closed and the rest of Triumph's motorcycle production ended with it. Businessman John Bloor bought the name and assets the same year; his new Hinckley company would eventually relaunch the Bonneville in 2001, but the Meriden-built line this guide covers died in 1983.

For the restorer, that history explains the parts landscape: enormous US sales mean used parts and pattern parts are plentiful for the popular years; the co-operative years (1975-1983) mean running changes, mixed fittings, and documentation gaps that demand verification against the factory parts books rather than memory.

2. Model history: the Bonneville

The Bonneville began in 1959 as the T120: a 650 cc pre-unit parallel twin, essentially a twin-carburettor Tiger 110, named for the land-speed records Johnny Allen set on the Bonneville Salt Flats in 1956 aboard a Triumph-powered streamliner. It was an instant hit in America, and for the next two decades the Bonneville was Triumph's flagship — the bike the company was known by.

Three mechanical generations matter for the restorer. The **pre-unit T120** (1959-1962) has a separate gearbox. The **unit 650** (1963-1972, covered by factory workshop manual 99-0883/0889 for 1963-1970) combines engine and gearbox in one crankcase casting — the engine most people picture when they hear "Bonneville." The **750 T140** (1973-1983) is a bored-and-developed descendant of the oil-in-frame 650, covered by the T140 factory repair manual. Within those generations, the year-to-year changes — carburetors, brakes, frames, electrics, shift side, paint — are exactly what this guide series isolates, one year at a time.

Two production facts anchor every guide in this series. First, Hagerty's marque history records that by the time the last 649 cc T120 was sold in 1972, production had reached **250,000 units** — the Bonneville was a mass-market machine, not an exotic. Second, the same source puts total T140 production at roughly **60,000 units** across 1973-1983. And more than 65 percent of all Bonneville production was sold in the United States, which is why US-specification details (US-only paint names, US-market fittings, the T120R designation for the US road model) dominate the restoration record.

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Designation	Years	What changed that matters
T120 Bonneville	1959-1962	650 cc pre-unit twin. Named for the 1956 Bonneville Salt Flats land-speed records.
T120 Bonneville (unit)	1963-1970	Unit construction (engine and gearbox in one casting) from 1963. 12-volt electrics from 1964. Amal Concentric carbs and 8-inch twin-leading-shoe front brake from 1968.
T120R/T120V (oil-in-frame)	1971-1972	Oil carried in the frame instead of a separate tank. 54 bhp @ 6,750 rpm. Five-speed option for 1972. Last of the 649 cc line: ~250,000 T120s built in total (Hagerty).
T140V Bonneville	1973-1978	750 twin (724 cc at launch, 744 cc shortly after). Five-speed, right-side shift to 1975, left-side shift and rear disc from 1976.
T140J Silver Jubilee	1977	Limited edition: 1,000 UK + 1,000 US machines (Bonhams).
T140E / T140D	1979-1980	E for emissions: parallel-port head, Amal MkII carbs, Lucas Rita electronic ignition. D Special: factory custom by Tom Higham.
T140ES Electro	1980-1983	Electric start alongside the kick starter.
T140LE Royal Wedding	1981	Limited edition for the Charles and Diana wedding; published build totals conflict (see Section 10).
T140AV	1981-1983	Anti-vibration rubber-mounted police/touring model.
T140 TSS / TSX	1982-1983	Eight-valve Weslake-derived head on the TSS (~60 bhp per Hagerty).
End of line	1983	Meriden closes. ~60,000 T140s built in total (Hagerty).

3. What makes the 1965 T120 Bonneville unique

The 1965 T120 is the mature early unit 650 — two years into unit construction, with the 12-volt electrics sorted and the model selling strongly in America. Mechanically it is continuous with 1964: the same 649 twin, Monoblocs, 4-speed unit gearbox, and drums. The year's identity for the restorer is in the details: serial range, documented colors, and the steady accumulation of small running changes that factory manual 99-0883/0889 tracks by engine number rather than by year.

1965 details:

- **Serials DU13375-DU24874.** The allocation grew to 11,500 numbers —

production was climbing steeply year over year (compare 5,724 for 1963 and 7,550 for 1964), which is consistent with the Bonneville's mid-60s sales boom in the US.

- **Pacific Blue and Silver.** A surviving 1965 machine documented by

Bonhams wears Pacific Blue and Silver — genuine evidence of a 1965 colorway. Treat it as documented evidence, not as the complete palette: verify the full 1965 offering against the factory parts book and period brochures before committing to paint.

- **46 bhp.** Hagerty's marque summary quotes 46 bhp for the mid-60s T120

— the usable period figure for the pre-Concentric 650.

1965 buyer cautions:

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- **Color claims.** Because only survivor evidence (not a verified full

palette) documents 1965 colors, be skeptical of sellers' "rare factory color" claims. Demand brochure or parts-book evidence for anything beyond the documented schemes.

- **Running changes.** With production climbing, mid-year running changes

are likely. Verify detail parts against the engine number using manual 99-0883/0889's breakpoint keying, not against the model year alone.

4. Decoding your 1965 Bonneville

DU13375 through **DU24874** — 11,500 numbers allocated (Lowbrow Customs). Engine number: left crankcase below the barrel. Frame number: steering head. The two should match; both must sit inside the 1965 range for a genuine 1965 bike.

5. Engine — technical restoration data

The table below is the 1965 T120 Bonneville's technical core. Every figure is sourced; where no verified factory figure was found in the sources checked, the table says so explicitly rather than printing a plausible number. Use the factory workshop manual for your exact model as the final authority.

Specification	Detail
Engine	649 cc air-cooled OHV parallel twin, unit construction
Bore x stroke	71.0 mm x 82.0 mm
Compression ratio	Not printed: no verified factory figure found in the sources checked.
Carburetion	Twin Amal Monobloc
Ignition	Battery-and-coil, breaker points
Power	46 bhp (Hagerty marque summary, mid-60s T120)
Gearbox	4-speed constant-mesh, in unit with engine
Clutch / primary	Wet multi-plate clutch; chain primary drive
Final drive	Chain
Frame	Steel cradle, unit-650 type
Front suspension	Telescopic fork
Rear suspension	Twin Girling shock absorbers
Front brake	Drum
Rear brake	Drum
Wheels	Wire-spoked, steel rims
Tires (period)	3.25 x 19 front, 3.50 x 18 rear
Electrics	12-volt
Fuel capacity	Not printed: verify against the factory parts book for the year.

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6. Transmission, clutch and primary drive

The 1965 runs a 4-speed constant-mesh, in unit with engine. Wet multi-plate clutch; chain primary drive. Final drive is by Chain. Rebuild practice is standard unit-twin work: inspect gear dogs and slots for rounding, replace bearings and seals as a set, check clutch-plate flatness and basket notching, and set the primary-chain tension and clutch adjustment to the factory manual before judging gearbox behavior.

7. Frame, suspension, wheels and brakes

Frame: Steel cradle, unit-650 type. Front suspension: Telescopic fork. Rear: Twin Girling shock absorbers. Brakes: Drum front, Drum rear. Wheels: Wire-spoked, steel rims. Wheel and brake originality is checked as a set — hub, brake plate or caliper, and fork fitment must all agree with the year's specification in Section 3.

8. Electrics, ignition and instruments

Ignition: Battery-and-coil, breaker points. Carburetion: Twin Amal Monobloc. Electrics: 12-volt. Fit a new wiring harness — original insulation is finished — rebuild or replace the switches, fit the correct battery, and test the charging system under load. Set timing to the factory manual before attempting any carburetion tuning.

9. Paint, trim and finishes

Documented: Pacific Blue and Silver, recorded on a surviving 1965 example (Bonhams). That is genuine evidence of a 1965 colorway — it is not the complete factory palette. The factory controlled color by formula (see bulletin T-63-48), and the full 1965 offering must be verified against the factory parts book and period brochures. Do not present a survivor's colors as the year's full range, and do not paint an unverified scheme.

10. Production and rarity

No published model-year split found. Allocation: **DU13375-DU24874** (11,500 numbers). The year-on-year growth in allocations (5,724 for 1963; 7,550 for 1964; 11,500 for 1965) mirrors the Bonneville's mid-60s US sales climb. Total T120 production: 250,000 by 1972 (Hagerty).

11. Corrosion and wear areas to inspect

Check every one of these before committing to the restoration — they are the places 1965 Bonnevilles hide their expensive surprises.

- **Chrome (mudguards, rims):** expect rechroming.
- **Exhaust:** inside-out rot; check silencers and seams.
- **Frame:** steering head, swingarm pivot, lower rails.
- **Tank interior:** borescope before paint.
- **Electrics:** replace aged bullet connectors and grounds.
- **Fasteners:** replating usually needed.

12. Restoration sequence

Work in an order that never forces you to undo finished work. The sequence below is the standard professional order for a unit-twin Triumph; the notes flag where the 1965 T120 Bonneville needs special attention.

1. **Document everything first.** Photograph the complete bike from all sides,

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then every assembly before you touch a fastener. Record the frame and engine numbers (see Section 4) and check them against the year ranges before spending money — a mis-described year is the most expensive restoration mistake.

2. **Assess, don't strip.** Inventory what's original, what's period-correct,

what's wrong-year, and what's missing. On a 1965, pay particular attention to serial-range verification and color verification against the parts book.

3. **Engine and gearbox out; frame inspection.** Check the frame for crash

damage, cracks at the steering head and swingarm pivot, and previous repairs. Standard unit-650 frame checks; verify running-change details by engine number.

4. **Engine rebuild.** Split only as far as needed. Measure everything:

bore, crank journals, cam bushings, valve guides. Rebores on these barrels are routine, but match pistons to the measured clearance, not to the catalogue's optimism. Replace the sludge-trap plug's staking on the crank — a loose sludge trap destroys cranks.

5. **Gearbox and clutch.** Inspect dogs and slots for rounding, replace

bearings and seals as a set, check clutch-plate flatness and basket notching.

6. **Cycle parts.** Rebuild forks with new seals and correct oil; rebuild

shocks or replace with correct-pattern units. Wheel rebuilds: new spokes and nipples, rims trued — chrome rims that are pitted will not take a lasting polish.

7. **Brakes.** Drum brakes front and rear: new shoes arced to drums, drums checked, new cables. Rebuild hydraulics completely on disc models:

seals, hoses (replace, don't reuse), master-cylinder bore inspection.

8. **Electrics.** New wiring harness (the original insulation is done),

rebuilt or replaced switches, correct battery, charging-system test under load. 12-volt system: new harness, rebuilt switches, charging test under load.

9. **Paint and plating.** Paint last among the major jobs, after all

trial-fitting is done. Pacific Blue/Silver is documented on a survivor — verify the complete 1965 palette in the parts book before paint.

10. **Final assembly and shakedown.** Torque to the factory manual's figures

(see Section 13), set timing and carburation to the book, then run a disciplined shakedown: heat cycles, re-torque the head, re-check tappets, change the oil early.

13. Torque values and service data

Torque figures are **not printed here from memory**. Triumph revised fastener specifications across the run, and a wrong figure on a cylinder-head stud or a brake caliper is how threads and castings get destroyed. Use the factory workshop manual for your exact model:

- **1963-1970 650 twins:** Triumph factory workshop manual 99-0883/0889

(unit-construction 650 cc models, 1963-1970), which keys running changes to engine-number breakpoints.

- **1971-1972 oil-in-frame 650s:** the factory manual covering the

oil-bearing-frame models.

- **1973-1983 750s:** the Triumph T140 factory repair manual (covers

T140V/RV/J/E/D/ES/AV/LE/W/EX/TSS/TSX, 1973-1988).

- **General procedures and second opinions:** Haynes Owners Workshop Manual

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