# FREE SAMPLE

The opening pages of

## 1968 Harley-Davidson Shovelhead Buyer's Guide

Read these pages exactly as they appear in the full guide.
Nothing here is rewritten or summarised — it is the product itself,
so you can judge the depth before you spend a dollar.

**The full guide: https://ironheadguides.com/product/IH-HARLEY-SHOVELHEAD-1968**

IronHead — instant PDF download after checkout.

IRONHEAD

# The 1968 Harley-Davidson Shovelhead Buyer & Restoration Guide

KEY FACTS AT A GLANCE



SAMPLE EXCERPT — full guide available at the link on the cover sheet

## Manufacturer History

The Shovelhead story starts in 1966. Harley-Davidson needed more power from its Big Twin to move the heavy Electra Glide dresser, and the answer was the Power Pac: new aluminum cylinder heads with larger valves and ports on the existing Panhead-style lower end, with the rocker boxes shaped like the business end of a coal shovel — the name every Harley fan knows today.

The first Shovelhead generation runs from 1966 through 1969: the generator (slabside) years. The generator hangs off the front of the engine cases, the ignition is breaker points, and ownership identification is the engine serial number. In 1970 the motor changed fundamentally — the alternator replaced the generator inside a redesigned cone-shaped timing case, the ignition points moved into the nose cone, and a nine-character VIN appeared. That cone motor is the second Shovelhead generation, and it runs all the way to 1984.

The model line grew with the motor. The 1971 FX Super Glide — Willie G. Davidson's factory custom combining the FL frame and 74-ci engine with a Sportster front end and the boat-tail rear — invented the cruiser category. The line expanded through the 1970s: electric-start FXE, the FXS Low Rider (mid-1977), the FXEF Fat Bob (1979), the belt-drive FXB Sturgis and FXWG Wide Glide and the all-new FLT Tour Glide (1980). Displacement grew from 74 cubic inches to an 80-ci option (mid-1978) and then the all-1340 line (1981). Carburetion moved from Linkert (1966) to Tillotson (1967–1970) to Bendix (1971–1975) to Keihin (1976 on). Breaker points gave way to Prestolite electronic ignition late in 1978. The 17-digit federal VIN arrived for 1981, and in June 1981 Harley's executives bought the company back from AMF. The FXR chassis (1982) brought rubber mounting and a 5-speed to the FX line, and in 1984 the Evolution engine arrived — ending the Shovelhead era that this guide covers.

## Model History

This guide covers one model year only. The Shovelhead Big Twin line for the covered year is described in the key-facts section; model codes, carburetion, ignition, and chassis details are year-specific and must be verified against the year parts book. The through-line of the era is the cone motor introduced for 1970 (alternator, nose-cone points, nine-character VIN), refined year by year until the 1984 split between the final Shovelheads and the first Evolutions.

## What Is Unique About 1968

**Detail-refinement year** — no major mechanical change for 1968 is documented in the sources consulted. On a 1968, the restoration argument is won or lost on year-correct trim, fasteners, finishes, and the Tillotson setup — not on headline components.

**Third generator year** — the 1966–1969 generator lower end continues; 1969 is the last year before the cone motor, so 1968-correct generator hardware matters.

**Verify against the parts book** — with no headline change, running revisions are the whole story; the year parts book is the arbiter of what belongs on a 1968.

## What 1968 Did Not Have

- No Bendix carburetor (1971); no alternator or nose-cone points (1970); no front disc brake (1972); no AMF ownership changes yet (January 1969).
- No frame VIN — ownership identification is the engine serial alone.
- **Model year covered:** 1968 only (FL and FLH Electra Glide). A detail-refinement year.
- **Engine:** 1,207 cc (74 cu in) air-cooled 45-degree OHV V-twin; 3.4375 x 4.00 in bore x stroke; 8.0:1 compression; generator lower end.
- **Fuel system:** Tillotson diaphragm-type carburetor.
- **Ignition:** 12-volt battery and coil; breaker points with the timer on the left crankcase.



SAMPLE EXCERPT — full guide available at the link on the cover sheet

- **Charging:** 12-volt generator (third year of the 1966–1969 generator architecture).
- **Starting:** Electric starter with kick-starter backup.
- **Transmission:** 4-speed constant-mesh; right-foot shift; chain final drive; dry multi-plate clutch.
- **Chassis:** Telescopic fork; dual rear shocks; drum brakes front and rear; 16-inch wire-spoked wheels.
- **Identification:** Engine serial on the left crankcase is the ownership number; even first serial digit for 1968.
- **Key 1968 notes:** No major mechanical change is documented in the sources consulted — originality is decided by trim, fasteners, and the year parts book.

## 1968 Technical Specification

- **Models covered:** the FL and FLH Electra Glide
- **Engine:** 1,207 cc (74 cu in) air-cooled 45-degree OHV V-twin (Shovelhead)
- **Bore x stroke:** 3.4375 x 4.00 in (87.3 x 100.8 mm)
- **Compression ratio:** 8.0:1
- **Power:** FLH 60 bhp; FL 54 bhp
- **Carburetion:** Tillotson diaphragm-type
- **Ignition:** 12-volt battery and coil; breaker points with the timer on the left crankcase
- **Starting:** Electric starter with kick-starter backup
- **Transmission:** 4-speed constant-mesh; right-foot shift; chain final drive; dry multi-plate clutch
- **Brakes:** Drum brakes front and rear
- **Wheels:** 16-inch wire-spoked wheels front and rear

## Identification: Engine Serial and VIN

For 1966 through 1969, ownership identification is the engine serial number stamped on the left engine case. From 1970 through 1980, Harley-Davidson used a nine-character VIN (model code + sequence + year). From 1981, the federal 17-digit VIN applies — the 10th character is the model-year code (1981 = B, 1982 = C, 1983 = D, 1984 = E). Verify the VIN structure itself: a claimed post-1980 bike on a nine-character number, or a claimed 1981+ bike whose 10th character does not match, is a red flag.



SAMPLE EXCERPT — full guide available at the link on the cover sheet

### Nine-character VIN model codes (1970-1980 era)

| Code | Model | Years |
|---|---|---|
| 1A | FL-1200 | 1966–1973 (74 ci dresser) |
| 2A | FLH-1200 | 1966–1980 (74 ci Electra Glide) |
| 2C | FX-1200 | 1971–1974 (74 ci Super Glide) |
| 2D | FX-1200 | 1975–1976 (74 ci Super Glide) |
| 2E | FX-1200 | 1977 (74 ci Super Glide) |
| 9D | FXE-1200 | 1974–1977 (74 ci Super Glide, electric start) |
| 2F | FXS-1200 | 1977–1978 (74 ci Low Rider) |
| 4F | FXS-80 | 1979–1980 (80 ci Low Rider) |
| 6F | FXEF | 1979 (Fat Bob) |
| 7F | FXEF-80 | 1979–1980 (80 ci Fat Bob) |
| 5F | FXE-80 | 1979–1980 (80 ci Super Glide) |
| 3G | FLH-80 | 1978–1984 (80 ci Electra Glide) |
| 5G | FLT-80 | 1980–1983 (80 ci Tour Glide) |
| 6G | FXE-80 | 1981 (80 ci Super Glide) |
| 7G | FXWG-80 | 1980–1984 (80 ci Wide Glide) |
| 8G | FXB-80 | 1980–1982 (80 ci Sturgis) |

Nine-character year codes: 1970 = H0, 1971 = H1, 1972 = H2, 1973 = H3, 1974 = H4, 1975 = H5, 1976 = H6, 1977 = H7, 1978 = H8, 1979 = H9, 1980 = J0.

Federal 17-digit years: The 10th character of the 17-digit federal VIN is the model-year code: 1981 = B, 1982 = C, 1983 = D, 1984 = E.

## What to Check Before You Buy

**“Restored” 1968s with 1969+ parts.** With no headline change to anchor to, sellers mix years freely — verify carburetor, trim, and fasteners against the 1968 parts book.

**Generator charging.** Test generator and regulator under load; inspect 1960s wiring insulation.

## Paint and Finishes

- Verify the bike’s original color against the year parts book (Painted Parts section); repaint in a non-factory color is the single biggest value deduction on a restored bike.
- **Hidden original paint:** check under the seat, inside the side covers, and behind badges for the original finish before trusting any color claim.

## Production

No reliable model-year production total for 1968 was found in the sources consulted. Do not trust round-number “production figures” quoted without a factory or marque-archive citation.



SAMPLE EXCERPT — full guide available at the link on the cover sheet

# The Technical Restoration Content

## Casting and date codes

Engine cases, cylinders, and heads carry casting numbers and date codes. A factory-correct restoration matches casting numbers to the model year and checks date codes against the build date — parts cast months after the bike's assembly date are replacements. Photograph every casting number before disassembly; the year parts book lists the correct numbers.

## Torque specs

**Do not use torque values from memory or from generic charts.** Head bolts, case bolts, and critical fasteners are torque-to-yield or angle-sensitive on these engines, and published values vary between sources. Use the year-correct Harley-Davidson factory service manual for every torque value, and follow its sequence. If you cannot verify a number, follow the factory manual procedure — a wrong torque value breaks cases.

## Gaskets and seals

Shovelheads mark their territory. A restoration that aims at correctness uses the right gasket materials for the year (cork, paper, or composition as the parts book specifies), and a restoration that aims at riding replaces every seal in the primary, the rocker boxes, and the pushrod tubes as a matter of course. Budget for it; there is no cheap way around it.

## The top end

The Shovelhead's aluminum heads are its glory and its weakness. Check valve guides, seats, and the head gasket surface before committing to machine work. Overheating history shows in discolored fins and pulled head-bolt inserts — both are repairable, both cost money, and both should be found before paint.

## The bottom end

The 1966–1969 generator lower end and the 1970-on cone lower end share the Shovelhead top end but differ in the timing chest, oiling, and charging system — parts do not freely interchange between the generations. Verify the case casting against the model year before buying a "rebuilt" engine.

## Rust-prone areas

Check the frame at the steering head and swingarm pivot, the inside of the gas tanks, the fender mounting points, and the floorboard/forward-control brackets. Chrome that looks tired is usually telling the truth about the metal underneath — budget for re-chroming, not polishing.

## Restoration sequence

1. Verify numbers (engine serial / VIN, title, model codes) before spending anything.
2. Assess the engine: compression, leak-down, oil pressure history.
3. Frame and sheet metal: straighten, repair, then paint — never paint before the mechanical assessment.
4. Rebuild the engine and transmission to the year-correct specification.
5. Re-chrome and re-plate to the year-correct finish.
6. Reassemble with the year parts book open — fasteners, clamps, and finishes are year-specific.
7. Final verification: every number, every code, every finish against the book.



SAMPLE EXCERPT — full guide available at the link on the cover sheet

## Shop the Supplies

The parts and tools for this restoration are covered in the IronHead parts-and-tools box at ironheadguides.com. Buy the year-correct factory service manual first — it is the single most valuable tool in a Shovelhead restoration.

## Sources


- Rider Magazine — Retrospective: Harley-Davidson Shovelhead 1966–1984 (Power Pac heads; 1966 FLH 60 hp @ 5,500; generator 1966–1969; alternator/points-in-timing-case from 1970) —
  `http://ridermagazine.com/retrospective-harley-davidson-shovelhead-1966-1984`
- Bonhams — documented 1966 FLH, first Shovelhead year (engine no. 66FLH2575; second-year electric start; fiberglass saddlebags) —
  `https://cars.bonhams.com/auction/24509/lot/156/1966-harley-davidson-1200cc-flh-electra-glide-engine-no-66flh2575/`
- Linkert reference — DC-7 for 1966 FL/FLH —
  `http://www.linkertcarbs.com/linkert.html`
- Lowbrow Customs — Harley-Davidson motorcycle VIN lookup/decoder chart (1970–1980 nine-character VIN; model codes; H0–H9/J0 year codes) —
  `https://www.lowbrowcustoms.com/blogs/motorcycle-how-to-guides/harley-davidson-motorcycle-vin-lookup-decoder-chart`
- Zodiac/INOA — Harley model years explained (17-digit federal VIN from 1981; 10th character = model year: B = 1981, C = 1982, D = 1983, E = 1984) —
  `https://zodiac.nl/docs/instructions/Harley`
- Rider Magazine retrospective — generator lower end through 1969; cone/alternator motor from 1970 —
  `http://ridermagazine.com/retrospective-harley-davidson-shovelhead-1966-1984`




SAMPLE EXCERPT — full guide available at the link on the cover sheet